



# STUDY OF FLAT PLATE COLLECTOR SOLAR WATER HEATER

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**Abstract:** In this paper experimental results of flat plate collector are presented. A solar water heater indoor unit is studied. The test was conducted over a period of few hours to determine the performance of the setup. As this water heater is an indoor unit, halogen lamp has been used as a source of radiation, with the help of regulator radiation can be varied. Experiment was conducted by setting radiation and wind velocity at particular point. In 10 minutes we get the collector time constant. The overall heat loss coefficient we get is within the standard range, where top loss coefficient dominates the base loss coefficient as well as the side loss coefficient.

**Keywords:** Solar water heater, Thermosyphon mode, Collector time constant, Overall heat loss coefficient

## I. INTRODUCTION

There has always been a gap between supply and demand of electricity energy and the situation further worsen during peak hours when enormous heating load is switched on. If the heating load is switched over to non conventional source of energy from conventional energy sources the gap can be bridged considerably. Solar energy is an ultimate source of renewable energy and it can be bridged the gap between demand and supply of electricity and it also saves money since its running cost is zero. Flat plate collector is widely used for domestic hot water, space heating and for applications requiring fluid temperature less than 80°C. Heating water for domestic purpose is a simple and effective way of utilizing solar energy.

A type of solar thermal collectors, relative thermal analyses and practical applications of each type is given

in [1]. Collector efficiency is calculated [2]. Experiment was conducted in Bangladesh and data is collected for 12 months. It is found that FPC water heater can work without disturbance [3]. This [4] paper suggests using a phase transition material as working fluid. It undergoes phase transition at a specific temperature and release latent heat which is used to heat the water. It is suggested [5] that instead of leaving collector mount in a fixed position throughout a year it is suggest to tilt it monthly, seasonally or bi-annually. The experiment is conducted in order to find out long term performances of FPC by system advisor model [6]. In this [7] paper two FPC are studied one with conventional design and another is with new design i.e. in this collector the heat transfer directly takes place from the absorber plate to the fluid. Also the material used for absorber plate is GI but instead of Cu. And there is a small difference between the output temperatures while using a different collector. Experiment is carried out [8] whose result reveals that the performance of the water heater depends on the flow rate through the collector, the collector efficiency increases with the increase in flow rate and incident solar radiation. In this paper [9] an auxiliary tank filled with cold water is warmed by exposition to the sun and then transferred to the tank so that it will get heated quickly and by doing this efficiency of solar water heater is improved. This paper [10] studies some incentives which can be offered to consumers to increase the use of solar water heater.

## II. SOLAR COLLECTORS

Solar collectors are the main component of active solar-heating systems. They absorb the sun's energy, transform its radiation into heat, and then transfer that heat to a working fluid (usually water or air). The solar thermal energy can be used in solar water-heating

systems, solar pool heaters, and solar space-heating systems.

These designs are classified in two general types of solar collectors:

- Non Concentrating collectors – the absorbing surface is approximately as large as the overall collector area that intercepts the sun's rays.
- Concentrating collectors – large areas of mirrors or lenses focus the sunlight onto a smaller absorber.

### III. FLAT-PLATE COLLECTOR

Flat-plate collectors are the most common solar collector for solar water-heating systems in homes and solar space heating. A typical flat-plate collector is an insulated metal box with a glass or plastic cover (called the glazing) and a dark-coloured absorber plate. These collectors' heat liquid or air at temperatures less than 80°C. The Schematic diagram of the experimental setup is shown in Figure 1.

Description of the system (solar water heater) subject to study is composed of:

- Flat plate solar collector with characteristics given in Table 1.
- A horizontal storage tank of 100 liters capacity, insulated with Rockwool material and its insulation thickness-base and insulation thickness-side are 50 and 25 mm respectively.

TABLE 1

CHARACTERISTICS OF THE COLLECTOR

<b>Dimension</b>	1230×1850×100
<b>Radiator</b>	No of tube = 10, L=12.7, Di=12.7mm
<b>Absorber</b>	Copper, 0.5 mm thickness
<b>Insulation Back Lateral</b>	Rockwool 50mm 25mm
<b>Tempered glass</b>	Thickness=4mm Transmission=0.85

#### A. Collector Time constant:

Collector time constant is required to evaluate the transient behaviour of a collector. It is define as the time required rising the outlet temperature by 0.632 of the total temperature increase from  $T_{fo} - T_a$  at time zero to  $T_{fo} - T_a$  at time infinity i.e. time at which the outlet

temperature attains a stagnant value. It can be calculated from the curve between R and time as shown below. Where R is given as,

$$R = \frac{T_{fo}(t) - T_{fo}(0)}{T_{fo}(\alpha) - T_{fo}(0)}$$

Where,

$T_{fo}(t)$  : Outlet water temperature at any time t

$T_{fo}(0)$  : Outlet water temperature at time zero

$T_{fo}(\alpha)$  : Outlet water temperature at infinite time (maximum temperature)

#### B. Heat Loss coefficient ( $U_L$ )

$U_L$  is the overall heat transfer coefficient from the absorber plate to the ambient air. It is a complicated function of the collector construction and its operating conditions.

In simple term it can be expressed as,

$$U_L = U_i + U_b + U_e \quad (1)$$

According to Klein (1975), the top loss coefficient can be calculated by using the flowing formula.

$$U_i = \left\{ \frac{\frac{1}{N}}{T_p \left[ \frac{T_p - T_a}{N + f} \right]^{0.33} + \frac{1}{h_a}} \right\} + \left\{ \frac{\sigma (T_p + T_a)(T_p^2 + T_a^2)}{(\epsilon_p + 0.05N(1 - \epsilon_p))^{-1} + \frac{2N + f - 1}{\epsilon_g} - N} \right\} \quad (2)$$

Where,

$$C = 365.9(1 - 0.00883\beta + 0.0001298\beta^2)$$

$$f = (1 + 0.04h_a - 0.0005h_a^2) \times (1 + 0.091N)$$

$$h_a = 5.7 + 3.8v$$

The heat loss from the bottom of the collector is first conducted through the insulation and then by a combined convection and infrared radiation transfer to the surrounding ambient air. However the radiation term can be neglected as the temperature of the bottom part of the casing is very low. Moreover the conduction resistance of the insulation behind the collector plate governs the heat loss from the collector plate through the back of the collector casing. The heat loss from the back of the plate rarely exceeds 10% of the upward loss. To calculated the bottom loss coefficients we can use the following formula

$$U_b = \frac{k_b}{x_b} \quad (3)$$

In a similar way, the heat transfer coefficient for the heat loss from the collector edges can be obtained by using the following formula

$$U_e = U_b \left( \frac{A_e}{A_c} \right) \quad (4)$$

Assumptions:

To perform different experiments with this set-up a number of assumptions need to be made. These

assumptions are not against the basic physical principles but simplify the problems up to a great extent.

1. The collector is in a steady state.
2. The headers cover only a small area of the collector and can be neglected.
3. Heaters provide uniform flow to the riser tubes.
4. Flow through the back insulation is one dimensional.
5. Temperature gradients around tubes are neglected.
6. Properties of materials are independent of temperature.
7. No energy is absorbed by the cover.
8. Temperature drop through the cover is negligible.
9. Same ambient temperature exists at the front and back of the collector.
10. Dust effects on the cover are negligible (if otherwise mention)
11. There is no shading of the absorber plate (if otherwise mention)

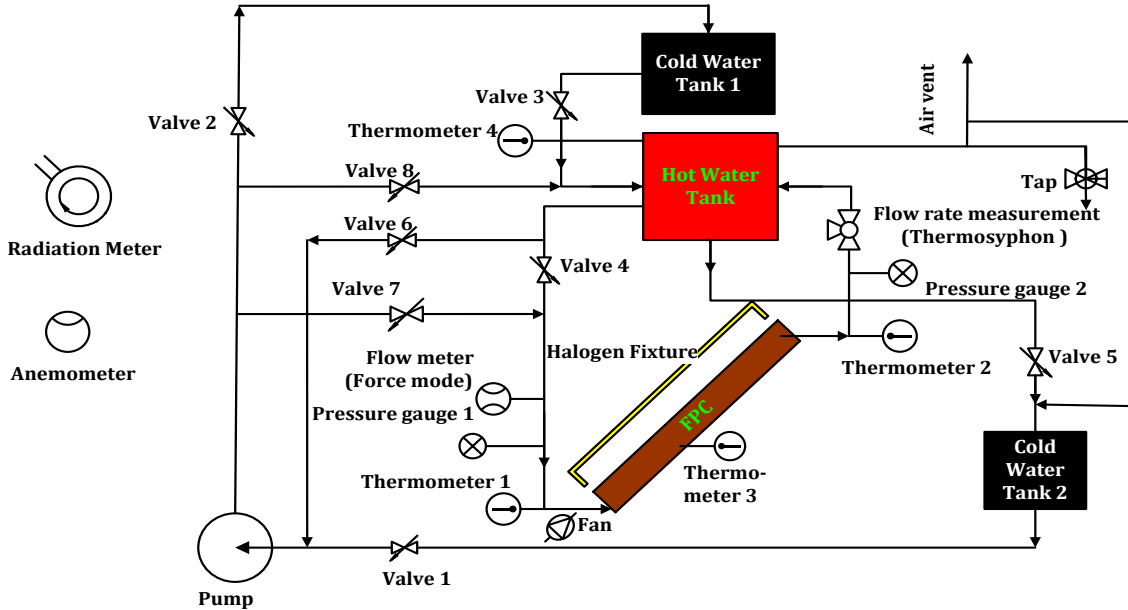


Figure 1 Schematic diagram of the experimental setup.

#### IV. OBSERVATION TABLE:

Wind speed = 1.07m/sec,

Radiation level = 700 w/m<sup>2</sup>,

Water mass flow rate = 0.01 kg/sec,

Ambient Temperature = 31 °C.

S N	Time (t, min)	Inlet Water temperature (Ta, °C)	Plate temperature (Tfi, °C)	Outlet Water temperature (Tfo, °C)	Water temperature in the Storage tank (Ts, °C)	Inlet Water Pressure (Pi, Kpa)	Outlet Water Pressure (Pout, Kpa)
1	0	29.5	30.1	29.5	29.6	315.3	309.9
2	10	29.5	64.5	51.3	30.9	315.9	308.4
3	20	29.5	65.6	52.8	33.6	315.9	308.8
4	30	29.5	66.5	53.7	40.2	315.9	308.3
5	40	29.5	68.0	55.1	45.0	314.2	305.6
6	50	29.5	67.9	56.2	47.7	314.1	305.6
7	60	29.5	67.9	56.3	50.0	314.1	305.4
8	70	29.5	69.0	58.5	51.5	314.1	305.1

CALCULATION:

Now the overall heat loss coefficient can be calculated as:

And, 
$$U_b = \frac{k_b}{x_b} = \frac{0.045}{50 * 10^{-3}} = 0.9 W / m^2 K$$

$$U_e = U_b \left( \frac{A_e}{A_c} \right) = 0.9 \left[ \frac{0.616}{2.273} \right] = 0.244 W / m^2 K$$

$$U_t = \left\{ \frac{1}{N} \right\} + \left\{ \frac{\sigma(T_p + T_a)(T_p^2 + T_a^2)}{(\epsilon_p + 0.05N(1 - \epsilon_p))^{-1} + \frac{2N + f - 1}{\epsilon_g} - N} \right\}$$

$$= \left\{ \frac{1}{344.697 \left[ \frac{337.5 - 304}{337.5} \right]^{0.33} + \frac{1}{9.766}} \right\} + \left\{ \frac{5.67 * 10^{-8} (337.5 + 304)(337.5^2 + 304^2)}{(0.12 + 0.05 * 1(1 - 0.12))^{-1} + \frac{2 * 1 + 0.7168 - 1}{0.88} - 1} \right\}$$

$$= 0.3514 + 1.0647$$

$$= 1.4186 \quad W / m^2 K$$

And,

$$U_L = U_t + U_b + U_e$$

$$= 1.4217 + 0.9 + 0.244$$

$$= 2.5657 \quad W / m^2 K$$

V. CONCLUSION:

Time at which the outlet temperature attains a stagnant value is collector time constant (0.632 of the total temperature). And in around 10 minutes 63.2% of the total outlet temperature is achieved. Now from the calculated values it can be seen that top loss coefficient dominates both the base loss coefficient as well as the side loss coefficient. The base loss coefficient and the side loss coefficient are constant since the parameter required to calculate it are constant. And the top heat loss coefficient is a function of various parameters which includes the temperature of the absorbing plate, ambient temperature, wind speed, emissivity of the absorbing and the cover glass plate, etc. Since these parameter keeps on varying the value of top loss coefficient keeps changing

Nomenclatures:

$A_c$  : Area of the collector ( $m^2$ )

$A_e$  : Area of the edge ( $m^2$ )

$k_b, k_e$  : Conductivity of the back and edge insulation ( $\frac{W}{mK}$ )

$\dot{m}$  : Water mass flow rate ( $\frac{kg}{sec}$ )

N: Number of glass cover

$T_a$ : Ambient temperature ( $^{\circ}C$ )

$T_p$ : Plate temperature ( $^{\circ}C$ )

$U_t, U_b, U_e$  : Top, bottom and edge heat loss coefficient respectively.

v: Wind velocity ( $\frac{m}{sec}$ )

w: Distance between two risers (mm)

$x_b, x_e$  : Back and Edge insulation thickness (mm)

$\epsilon_p$ : Emissivity of the absorbing plate

$\epsilon_g$ : Emissivity of the glass cover

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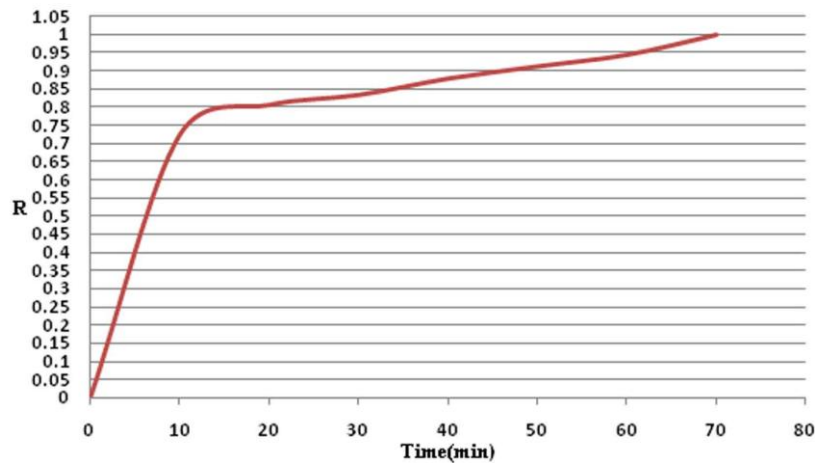


Figure 3 The graph between R and time is as shown above.

It can be seen from the graph that in around 10 minutes the value of collector time constant is achieved i.e. 0.632 of the total temperature.

