Are View of Aerogel Applications in Buildings

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Abstract – Aerogels are a special type of solid material with nanometer-scale pores, 1/3000th the width of a human hair. Porosity is in excess of 90%, in some cases as high as 99.9%, and densities can be as low as 3 kg/m3. Aerogels are essentially 'puffed-up sand' and are often termed 'frozen smoke'. Their thermal conductivity (0.014 W/m K at room temperature) is the lowest of any solids, and they also have good transparency. The acoustic properties of aerogels make them effective insulators against noise, and aerogels have the lowest refractive index, and dielectric constant of all solid materials. The unusual properties of aerogels open the way to a new range of opportunities for their application in buildings. This paper provides information on their unique features and reviews the potential applications for aerogels in buildings as well as latest developments in the field.

Keywords – aerogel; porosity; super insulatingglazing; aerogel blanket; sound insulation; Fire retardation.

I. INTRODUCTION

In most developed countries, buildings account for around40% of the total energy consumption. In the UK, this figure is 46% (domestic 29%; commercial and public buildings 13%; industrial buildings 4%) [1]. The building sector offers significant potential for improved energy efficiency through the use of high-performance and energy-efficient systems, and it is insulation estimated that, in some cases, up to 80% of a building's energy consumption can be saved. The walls, roof and windows of a building account for the majority of its heat loss in winter and heat gain in summer. Windows need to be designed to maximize day lighting without compromising energy efficiency, and although double and triple glazing partly meet these requirements, these are expensive and require maintenancy. An aerogel is a special type of solid material withnanometer-scale pores, 1/3000th the diameter ofa human hair. Figure 1 shows the structure of a typical aerogel, which has an extremely low density, in the region of 3 kg/m3, com- pared with other solids (density of air is 1.29 kg/m3). The porosity of an aerogel is in excess of 90% and can be as high as 99.9%. Essentially, an aerogel is 'puffed-up sand' and the term 'frozensmoke' is often used to describe its appearance (Figure 2) [2].

Typically, an aerogelis made using solgel chemistry to form a solvent filled with high-porosity gel. The gel is then dried by removing the solvent without collapsingthe tenuous solid phase through a process called supercritical drying. The aerogel is fragile, but if care is taken, it can be handled and shaped effectively. The unique structure of an aerogel gives it special proper- ties, including the lowest conductivity (0.014 W/m K at thermal room temperature), lowest density, lowest refractive index and lowest dielectric constant of all solid materials. Table 1 summarizes the key physical properties of silica aero- gels. A range of values is given for each property because the exact value is dependent on the preparative conditions and, in particular, on density.

The unusual properties of the aerogels afford suit- ability for many applications their in and high-tech fields, such as waste commercial management (gas absorption, radioactive waste confinement), thermal insulation (cryogenic to high temperatures), super insulating jackets, laser experiments, sensors (ultrasonic and gas), nuclear particle detection (Cherenkov), optics and light-guides, electronic devices, capacitors, high explosive research and catalysts. This paper reviews the applications of aerogels in buildings.



Fig. 1 : Nanometer-scale particles and pores in an aerogel. (a) Network architecture of an aerogel [15]. (b) Electron micrograph of a silica aerogel [2].

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Fig. 2 : Aerogel 'puffed-up sand' or 'frozen smoke' [2].

Properties	Value
Density (kg/m ³)	3-350 (most common 100)
Pore diameter (nm)	1-100(20 on average)
Thermal conductivity (W/mK)	0.01-0.02
Surface area (m^2/g)	600 - 1000
Coefficient of linear expansion (1/8C)	2-4 * 10^-6
Tensile strength (kPa)	16

Table 1. Physical properties of silica aerogels

II. AEROGEL APPLICATIONS IN BUILDINGS

The unique properties of aerogels offer many new applications in buildings [14]. The extraordinary low thermal insulation and optical transparency of aerogels allow its applications in window panes and solar collector covers. Due to their low thermal conductivity and acoustic property for noise abatement, aerogels could be used in buildings, as well as for adsorption and catalysis in indoor air purification, photo- catalysis in environmental clean-up, non-combustibility (inorganic aerogels) in fire retardation boards in kitchens.

2.1 Super insulating glazing's and aerogel blankets

Any thermal insulation material aims to reduce heat loss, and so a low thermal conductivity or high R-value is of prime importance. A high R-value means that a thinner layer of insulation can be used, leading to a smaller space requirement. Omer et al. [16] evaluated various insulation materials and compared their thermal conductivities. Anaerogel has the lowest thermal conductivity, and its manufacturing cost can be reduced drastically, if it is produced under normal pressure [13, 17].Super-insulating glazing and aerogel blankets are becoming more available in the insulation market.

2.1.1 Super insulating glazing

Due to its large thermal resistance and high transmittance of sunlight, silica aerogel is an attractive material for the construction of window panes with high thermal performance (Figure 3) [18, 19]. Duer and Svendsen [20] developed silica aerogel super insulating glazing with a solar transmittance of 84 - 92% and a Uvalue below 0.5 W/m2K; its thickness was 7 -12 mm. However, an aerogel is vulnerable to moisture and tensile stress and could be spoiled rapidly, if water or water vapor comes into contact with the material. Waterproof protection is therefore needed for aerogels used in building components, such as window panes and covers for solar collectors. Fortunately, the aerogel is very strong in compression and so can be used as a sandwich construction, e.g. between two sheets of glass or plastic [20]. Reim et al. [18] applied granular silica aerogel sandwiched between two sheets of PMMA to make window glazing with a solar transmittance of 35% and a U-value below 0.5 W/m2 K under a total glazing thickness of 50mm (Figure3a).

Another type of transparent superinsulation window glazing, sandwiched by glass slides coated with a silica aerogel film, is synthesized by means of an ambient drying process (1 atm, 2708C) [17]. This type of aerogel-window glazing has a higher transmittance of over 90%, that is, 12% higher transmittance than the uncoated glass slide, because aerogels havean anti-reflective property, as shown in Figure 3b [19]. The transmittance value is particularly high in the visible region (0.38 – 0.78 mm) as a result of the Rayleigh scattering.

The development of the super insulating glazing would lead to significant energy savings in both existing and new residential and commercial buildings. The light transmittance and U-value of aerogel-glazed windows, 40% and 0.85 W/m2K, respectively, present new opportunities for the use of day lighting in buildings and the architectural design of building facades (Figure 4) [21].



Fig. 3 : View of translucent aerogel-glazed windows. (a) Translucent aerogel glazing [18]. (b) Transparent aerogel glazing [19].

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Fig. 4 : Translucent aerogel roof in a pharmacy of Switzerland

2.1.2 Aerogel blankets

Aerogel materials may also be applied to a building's walls, attics, grounds and appliances. Aerogel blankets/panels have been developed to meet various demands, as shown in Figure 5, and commercial manufacture of aerogel blankets began around the year 2000 [2, 23]. An aerogel blanket/panel is a composite of a silica aerogel and fibrous reinforcement that turns the brittle aerogel into a durable, flexible/solid and hydrophobic material, useful for building envelopes, inside or outside. The aerogel blanket/panel products have been manufactured and sold in USA [2], Australia [24] and China [23, 25].







Fig.5 : Flexible aerogel blankets and solid aerogel boards. (a) Aerogel blankets (b) aerogel panel and (c) super insulating aerogel blanket

2.2 Air purification

Many pollutants are released into the indoor environment, including chloride from tap water. (CH3CHO and CH3CHOH) hydrocarbons from cigarettes, formalin (preservative) from furniture and paints, NOx and SOx from the incomplete burning of gas and VOC from organic solvents. Some allergies and respiratory problems, such as asthma, are exacerbated by airborne contaminants and their conversion into non-toxic compounds is an effective route fortheir removal [26]. The first stage of this process is the rapid adsorption of the contaminants by a multi-porous material. The concentrated contaminants can then be destroyed by a catalytic process. Thermal desorption from such sorbents is now practical, and commercialized on a large scale.

An aerogel has a much higher porosity and larger specific surface area (m2/g) than activated carbon, thus much better adsorption. However, some metal oxidesare required if the adsorbed contaminants are converted into non-toxic chemicals under conventional atmospheric conditions. Aerogel-prepared Nano crystals of MgO, CaO and Al2O3, with high surface area/gram of up to 500 m2/g, have shown remarkably high capacity to destructively adsorb VOCs ratherthan physisorb them under the atmospheric pressure and temperature [27]. Aerogel-prepared metal oxide semiconductors (e.g. TiO2,ZnO) which have both high adsorption and photo catalytic oxidation (PCO) under conventional atmospheric conditions. Operating at room temperature, PCO can degrade a wide range of contaminants into innocuous final products such as CO2 and H2O without significant energy input.

In the presence of air or oxygen, UV-irradiated TiO2 is capable of destructing many organic contaminants completely [28]. For instance, PristinaTM aerogel products by TAASI Corporation are capable of

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selective and efficient removal of many pollutants/contaminants from air [14].

2.3 Fire retardation

Being of non-organic structure, silicaaerogel materials are non-combustible and withstand heat up to 14008C. This is in contrast to combustible organic foam insulation that emits deadly fumes and smoke when burning. High-temperature applications include the insulation of exhaust systems and reactors, and protection of sensitive electronic components. The continuous operatingtemperature range for a silica aerogel is from 2273 to 6508C [2]. Shrinkage begins slowly at 5008C and increases with increasing temperature. Figure 6 illustrates the excellent thermal insulation and heat endurance properties of silica aerogels and fire-retarding blankets made of this material would be very effective in halting the spread of fire in kitchens and elsewhere.





(a)

(b)

Fig. 6 : Aerogel/aerogel blanket placed over Bunsen flame. (a) Rose shielded by the aerogel over a Bunsen. (b) Temperature difference of 9008C through flame a 6 mm aerogel blanket.

2.4 Sound insulation

Audible sound waves have a frequency ranging from 20 to 20000 Hz. Sound absorption increases with the surface area facing the sound. As aerogels have high porosity and high specific surface area, sound waves are strongly absorbed and attenuated. Sound velocity through a silica aerogel can be as low as 100 m/s, compared with 332 m/s in air at 08C. Sound absorption and attenuationare related to wave frequency, material density and the size of pores (granules) etc. [29 - 31]. Sound absorption is significantly enhanced with fiber reinforcement and decrease in pore size]. Aerogels are therefore useful products for control of sound in environments such as offices or sound rooms. Aerogels have also been proposed as shock absorbing materials.

III. ECONOMIC ANALYSES

Aerogels have a broad range of applications in buildings, but their wide-scale use has been limited due to their high cost, manufacturability and market competition. Aerogel production technology is well established butsmall scale at present, leading to relativelyhigh cost. Figure 7 shows relative silica aerogel production cost, using sodium silicate as the precursor, with respect to sixanalyzed factors [32]. Aerogel production commonly uses supercritical drying, which results in a long process time and leads to high production cost compared with the establishedinsulation materials, such as polystyrene and fiberglass [33]. However, it is also possible to manufacture aero- gels using ambient drying [17]. This has the effect of lowering the energy requirement, simplifies equipmentand reduces labor cost (Figure 7). Even so, aerogelsare still relatively expensive, e.g. the cost of an aerogel window is six times that of a conventional double-glazed window [19].



Fig. 7 : Aerogel cost distribution (sodium silicate) [32].

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Although aerogel blankets are more expensive than commonplace foam insulation panels [16].Yingde [23] stated that the cost is about $\pounds 20/m2$, whileShaoxing [25] estimated the cost at $\pounds 35/m2$ for an aerogel blanket of 1 cm thickness.

IV. CONCLUSIONS

Aerogels are a unique and versatile category of materials suitable for a range of applications in buildings. Their main benefits can be summarized as follows:

(1) Excellent insulating properties provide energy and cost savings due to reduced loss of heated or conditioned indoor air.

(2) Healthier indoor environment due to removal of airborne contaminants.

(3) Heat- and sound-retarding properties due to the non- combustibility and acoustic properties of the aerogel.

(4) User-friendly, recyclable and reusable.

The future applications of aerogel products are expected to in- crease significantly as both the demand for energy and its cost increase. The scale-up of aerogel production to large-scale manufacturing plants will lead to a reduction in unit cost and thus increase the competiveness of aerogel products with conventional materials.

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